

Fitting Guide Standard



Fitting Instructions (Standard Windows)

How to Fit Your *Shutters*

SIMPLE STEPS

Fitting Instructions

Fitting Time: Approx. 1 hour.

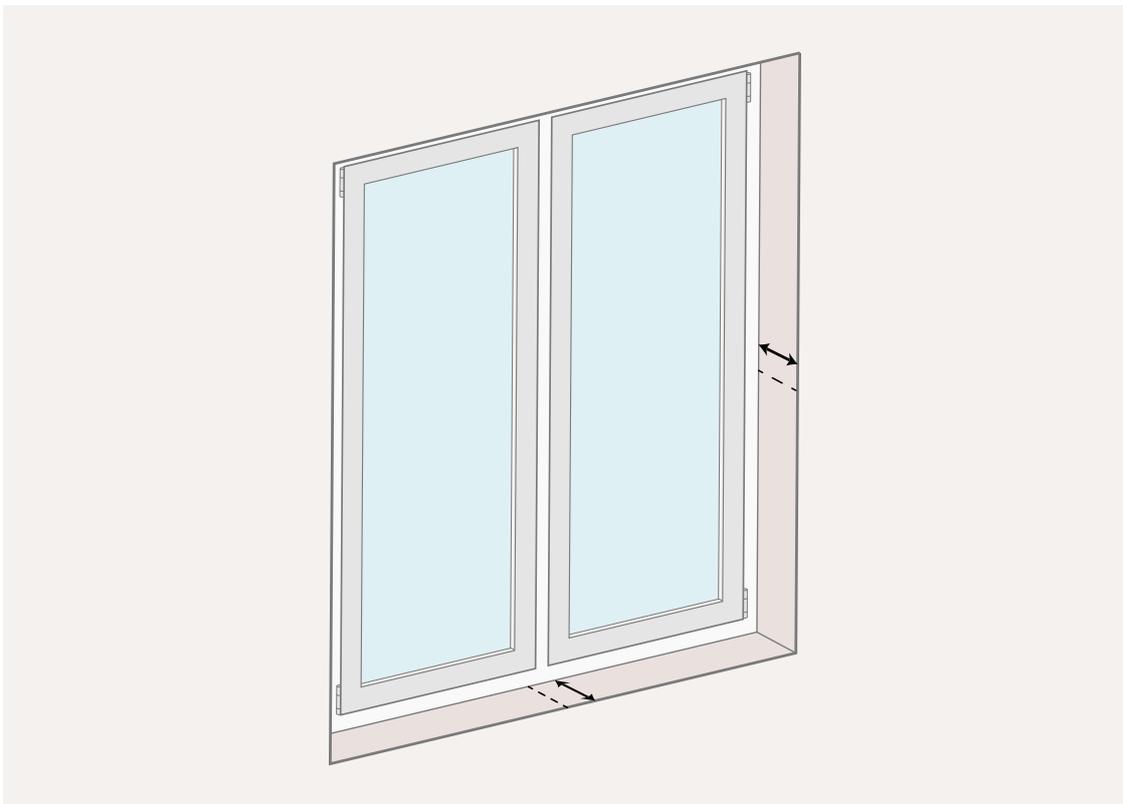
WARNING: Please read these instructions before starting installation.

Safety

- Keep children and pets clear while handling panels and tools.
- Installation should be carried out by someone competent in DIY and fixed to a solid substrate.

Before You Start

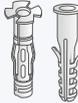
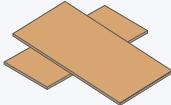
Ensure the window recess has sufficient depth for your chosen louvre size (see table).



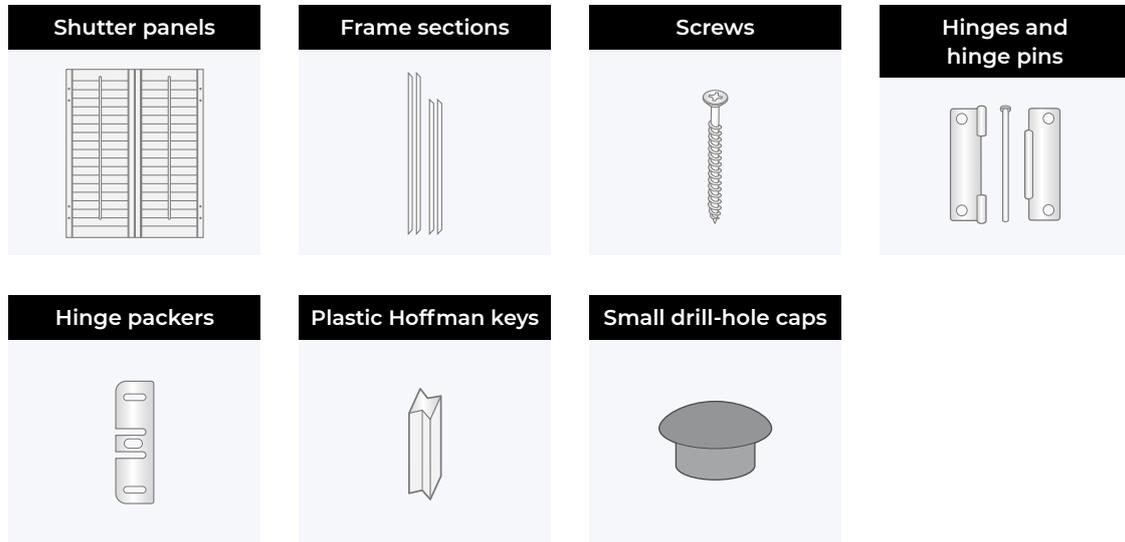
Minimum Recess Depth for Louvres:

Louvre Size	Minimum Recess Depth
64 mm	60 mm
76 mm	70 mm
89 mm	75 mm
114 mm	85 mm

What You'll Need

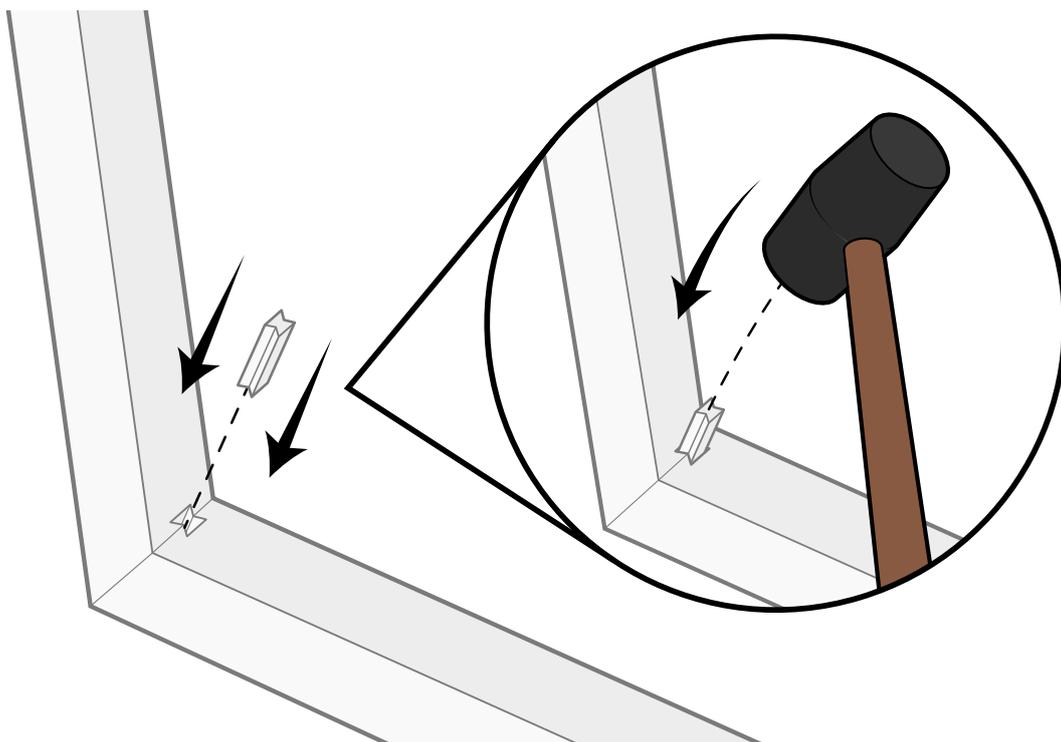
<p>Screwdriver</p> 	<p>Drill</p> 	<p>Rubber mallet (for tapping Hoffman keys into place)</p> 	<p>Correct screws and wall plugs (for your wall type)</p> 
<p>Spirit level (recommended)</p> 	<p>Decorators' caulk (optional, for a neat finish)</p> 	<p>Packing material (e.g. wedges or cardboard)</p> 	

What's in the Box



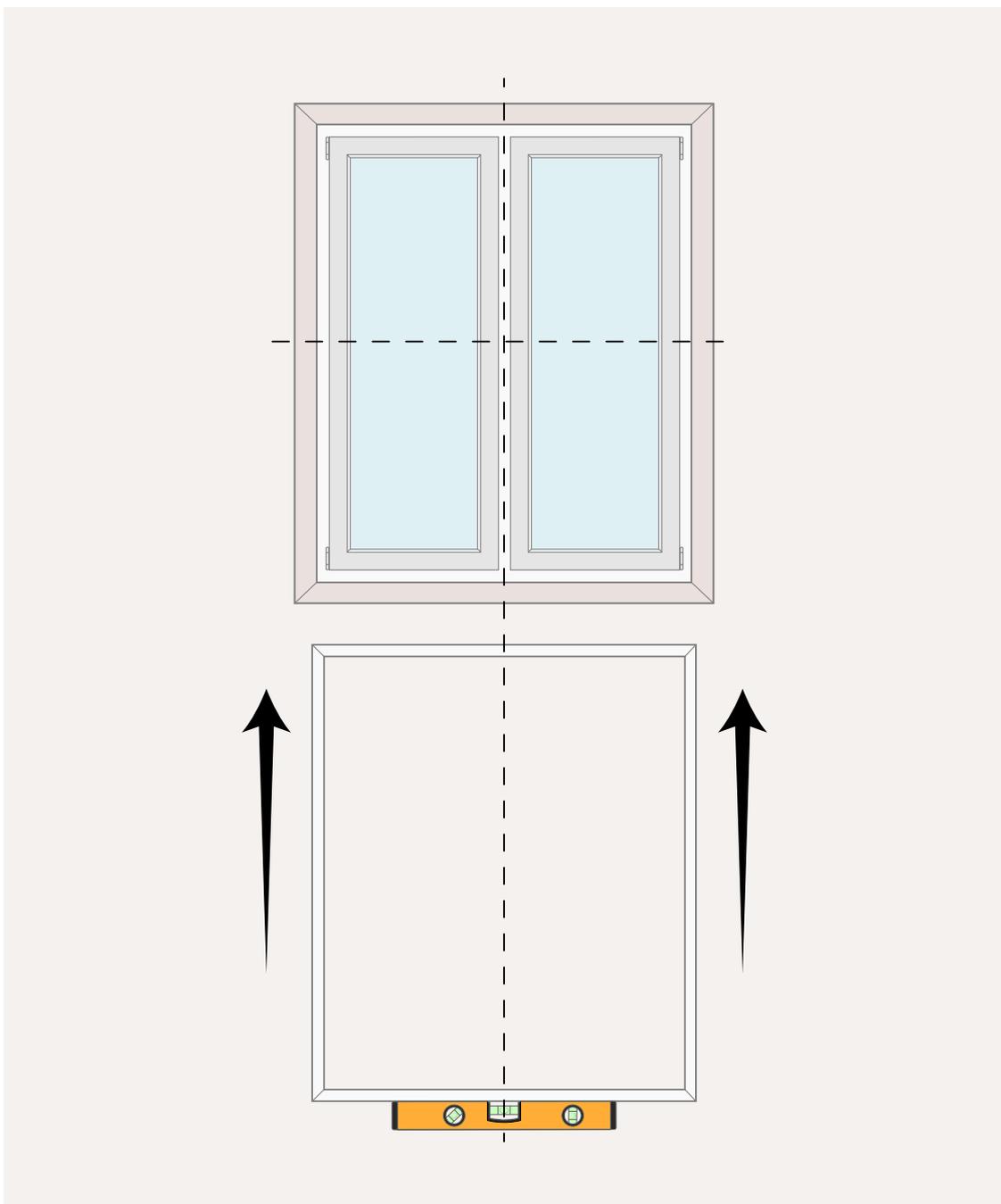
Step 1 – Assemble the Frame

- 1.1. Lay out the mitred frame pieces.
- 1.2. Insert Hoffman keys into the bow-tie recesses at each corner.
- 1.3. Tap gently with the rubber mallet until flush.



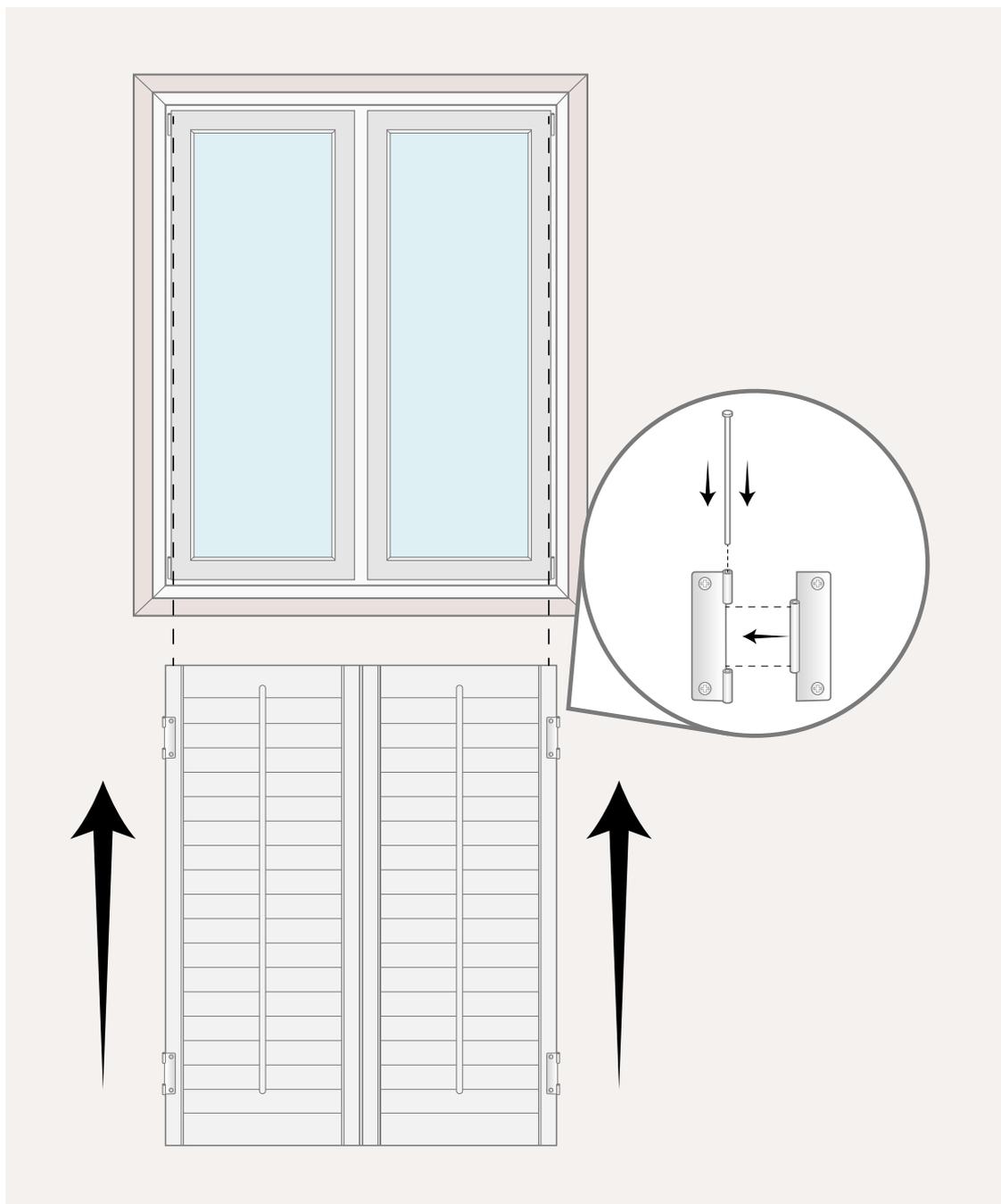
Step 2 – Fit the Frame

- 2.1. Lift the assembled frame into the recess.
- 2.2. Use the spirit level and packing material to get it plumb.
- 2.3. Partially screw through the pre-drilled holes to mark fixing positions on the wall.
- 2.4. Remove the frame, drill the marked holes, and insert wall plugs.
- 2.5. Reposition the frame and secure it with screws.



Step 3 – Hang the Panels

- 3.1. Attach panels using the supplied hinges and pins (self-mortise, rebate, or hidden).
- 3.2. Close the panels and check gaps are even – use hinge packers to adjust.
- 3.3. Tier-on-Tier only: Hang and adjust the bottom panels first, leaving the factory-set 2.5 mm gap before hanging the top panels.
- 3.4. Ensure all panels close flush against the frame and each other.



Step 4 – Finishing Touches

- 4.1. Clip on hinge caps.
- 4.2. Apply caulk around the frame if desired.
- 4.3. Wipe away dust and debris.
- 4.4. Operate the louvres to confirm smooth movement.